

**description** Wood-free uncoated papers and boards E.C.F. with FSC<sup>®</sup> certification. Available in the bright new "Ivory" shade. Rational yet elegant, good for texts, pictures, packaging and illustrations, it works with any printing and post-printing process and performs well with any binding and folding technique.

range

size	grain	subst	ance					
64x90	LG	90	100	120	140	170		
90x64	SG	90	120					
72x102	LG	90	100	120	140	170	250	300
102x72	SG	90	120	140	170	300		

technical features ref. standard/instrument unit of measure

substance	bulk	opacity	roughness	brightness
ISO 536	ISO 534	ISO 2471	ISO 8791-2	ISO 2470
g/m²	cm <sup>3</sup> /g	%	ml/min	%
			(	
90 ± 3%	1,35	88,5 ± 2	600 ± 20%	72% ± 2
100 ± 3%	1,35	90 ± 2	600 ± 20%	72% ± 2
120 ± 3%	1,35	92 ± 2	700 ± 20%	72% ± 2
140 ± 3%	1,35	94 ± 2	800 ± 20%	72% ± 2
170 ± 3%	1,35	95,5 ± 2	1000 ± 20%	72% ± 2
250 ± 5%	1,38	_	1200 ± 20%	72% ± 2
300 ± 5%	1,40	_	1400 ± 20%	72% ± 2

Relative Humidity 50% ± 5 ref. TAPPI 502-98

ecological features









notes

The product is completely biodegradable and recyclable. Special runs available upon request.

The Company reserves the right to modify the technological features of the product in relation to market requirements.

UNI EN ISO 9001:2008 - CQ 539 UNI EN ISO 14001:2004 - CQ 7847 BSI - OHSAS 18001:2007 - CQ 15229



Product Data Sheet ARE/1Q6 Update 08/2019 Rev. n° 01 Fedrigoni Arena<sup>®</sup> Ivory Rough is excellent for de luxe pubblications, diaries, note-books, packagings, greeting cards and announcements, paper binding, envelopes, calendars, catalogues and letterheads.

Fedrigoni Arena® Ivory Rough can be used without problems with the main printing processes: traditional and UV or H-UV offset, embossing, hot foil stamping, screen printing, letterpress. The macro-porous surface works best when using semi-oxidative drying inks. Fedrigoni Arena<sup>®</sup> Ivory Rough has good chromatic and tone performance.

Varnishing and plastic laminating must be assessed in advance. Varnishing applied with an offset machine is almost fully absorbed and therefore does not improve gloss or protection. Screenprinting varnishing achieves better results, although it's often necessary to perform two runs to achieve best results. The surface roughness, typical of uncoated papers, may give rise to micro defects with plastic laminating caused by incomplete adhesion of the film to the paper. Good results are achieved with major processing operations such as cutting, die-cutting, scoring, folding and gluing.

converting suggestions

applications

printing

suggestions



**description** Uncoated high thickness papers, with FSC<sup>®</sup> certification. Available in the bright new "Ivory" shade. Rational yet elegant, good for texts, pictures, and illustrations. It works with any printing and post-printing process and performs well with any binding and folding technique.

range	size	grain	substance				
	64x90	LG	80	90	100	120	140
	72x102	LG	80	90	100	120	140

technical features ref. standard/instrument unit of measure

substance	bulk	opacity	roughness	brightness
ISO 536	ISO 534	ISO 2471	ISO 8791-2	ISO 2470
g/m²	cm <sup>3</sup> /g	%	ml/min	%
80 ± 3%	1,7	89 ± 2	900 ± 20%	72% ± 3
90 ± 3%	1,7	90 ± 2	950 ± 20%	72% ± 3
100 ± 3%	1,7	91 ± 2	1000 ± 20%	72% ± 3
120 ± 3%	1,7	92 ± 2	1100 ± 20%	72% ± 3
140 ± 3%	1,7	94 ± 2	1200 ± 20%	72% ± 3

Relative Humidity 50% ± 5 ref. TAPPI 502-98

ecological features







notes

The product is completely biodegradable and recyclable. Special runs available upon request. Fedrigoni Arena<sup>®</sup> Ivory Bulk has a bulk of 1.7 and contains CTMP (chemi-themo mechanical pulp) a raw material that allows to obtain higher thicknesses but that can bring slight variations in the shade and occasional small spots from one making to the next compared to Ivory Smooth and Ivory Rough versions.

The Company reserves the right to modify the technological features of the product in relation to market requirements.

UNI EN ISO 9001:2008 - CQ 539 UNI EN ISO 14001:2004 - CQ 7847 BSI - OHSAS 18001:2007 - CQ 15229



Product Data Sheet ARE/1Q7 Update 08/2019 Rev. n° 01 Fedrigoni Arena<sup>®</sup> Ivory Bulk is excellent for de luxe pubblications, diaries, note-books, envelopes, calendars, catalogues and letterheads.

Fedrigoni Arena<sup>®</sup> Ivory Bulk can be used without problems with the main printing processes: traditional and UV or H-UV offset, embossing, hot foil stamping, screen printing, letterpress. The macro-porous surface works best when using semi-oxidative drying inks. Fedrigoni Arena<sup>®</sup> Ivory Bulk has good chromatic and tone performance.

Varnishing and plastic laminating must be assessed in advance. Varnishing applied with an offset machine is almost fully absorbed and therefore does not improve gloss or protection. Screenprinting varnishing achieves better results, although it's often necessary to perform two runs to achieve best results.

The surface roughness, typical of uncoated papers, may give rise to micro defects with plastic laminating caused by incomplete adhesion of the film to the paper. Good results are achieved with major processing operations such as cutting, die-cutting, scoring, folding and gluing.

suggestions

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converting suggestions

applications

## FEDRIGONI ARENA® NATURAL ROUGH

description Wood-free uncoated papers and boards E.C.F. with FSC<sup>®</sup> certification. The new "Natural" white shade is obtained without using Optical Brightening Agents (OBA Free). Excellent look-through and cleanliness make this paper ideal for any graphic project. Rational yet elegant, good for texts, pictures, packaging and illustrations, it works with any printing and post-printing process and performs well with any binding and folding technique.

size	grain	subst	ance				
64x90	LG	90	100	120	140	300	
90x64	SG	90	120				
72x102	LG	90	100	120	140	200	300
102x72	SG	90	120	140	300		

technical features
ref. standard/instrument
unit of measure

range

substance	bulk	opacity	roughness	brightness
ISO 536	ISO 534	ISO 2471	ISO 8791-2	ISO 2470
g/m²	cm <sup>3</sup> /g	%	ml/min	%
90 ± 3%	1,35	90 ± 2	600 ± 20%	89% ± 2
100 ± 3%	1,35	92 ± 2	600 ± 20%	89% ± 2
120 ± 3%	1,35	93 ± 2	700 ± 20%	89% ± 2
140 ± 3%	1,35	95 ± 2	800 ± 20%	89% ± 2
250 ± 5%	1,38	_	950 ± 20%	89% ± 2
300 ± 5%	1,4	_	1200 ± 20%	89% ± 2

Relative Humidity 50% ± 5 ref. TAPPI 502-98

## ecological features











Envelopes available on stock.

note

The product is completely biodegradable and recyclable. Special runs available upon request.

The Company reserves the right to modify the technological features of the product in relation to market requirements.

UNI EN ISO 9001:2008 - CQ 539 UNI EN ISO 14001:2004 - CQ 7847 BSI - OHSAS 18001:2007 - CQ 15229

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Product Data Sheet ARE/1Q1 Update 08/2019 Rev. n° 01 Fedrigoni Arena<sup>®</sup> Natural Rough is excellent for de luxe pubblications, diaries, note-books, packagings, greeting cards and announcements, paper binding, envelopes, calendars, catalogues and letterheads.

Fedrigoni Arena<sup>®</sup> Natural Rough can be used without problems with the main printing processes: traditional and UV or H-UV offset, embossing, hot foil stamping, screen printing, letterpress. The macro-porous surface works best when using semi-oxidative drying inks. Fedrigoni Arena<sup>®</sup> Natural Rough has good chromatic and tone performance.

printing suggestions

applications

Varnishing and plastic laminating must be assessed in advance. Varnishing applied with an offset machine is almost fully absorbed and therefore does not improve gloss or protection. Screenprinting varnishing achieves better results, although it's often necessary to perform two runs to achieve best results. The surface roughness, typical of uncoated papers, may give rise to micro defects with plastic laminating caused by incomplete adhesion of the film to the paper. Good results are achieved with major processing operations such as cutting, die-cutting, scoring, folding and gluing.

converting suggestions



**description** Uncoated high thickness papers, with FSC<sup>®</sup> certification. The new "Natural" white shade is obtained without using Optical Brightening Agents (OBA Free). Rational yet elegant, good for texts, pictures, and illustrations. It works with any printing and post-printing process and performs well with any binding and folding technique.

size	grain	subs	tance		
64x90	LG	90	100	120	140
72x102	LG	90	100	120	140

technical features
ref. standard/instrument
unit of measure

range

substance	bulk	opacity	roughness	brightness
ISO 536	ISO 534	ISO 2471	ISO 8791-2	ISO 2470
g/m²	cm <sup>3</sup> /g	%	ml/min	%
90 ± 3%	1,7	90 ± 2	950 ± 20%	85% ± 3
100 ± 3%	1,7	91 ± 2	1000 ± 20%	85% ± 3
120 ± 3%	1,7	93 ± 2	1100 ± 20%	85% ± 3
140 ± 3%	1,7	95 ± 2	1200 ± 20%	85% ± 3

Relative Humidity 50% ± 5 ref. TAPPI 502-98

ecological features









notes

The product is completely biodegradable and recyclable.

Special runs available upon request.

Fedrigoni Arena<sup>®</sup> Natural Bulk has a bulk of 1.7 and contains CTMP (chemi-themo mechanical pulp) a raw material that allows to obtain higher thicknesses but that can bring slight variations in the shade and occasional small spots from one making to the next compared to Natural Smooth and Natural Rough versions.

The Company reserves the right to modify the technological features of the product in relation to market requirements.

UNI EN ISO 9001:2008 - CQ 539 UNI EN ISO 14001:2004 - CQ 7847 BSI - OHSAS 18001:2007 - CQ 15229



Product Data Sheet ARE/1Q2 Update 08/2019 Rev. n° 01 Fedrigoni Arena<sup>®</sup> Natural Bulk is excellent for de luxe pubblications, diaries, note-books, envelopes, calendars, catalogues and letterheads.

Fedrigoni Arena<sup>®</sup> Natural Bulk can be used without problems with the main printing processes: traditional and UV or H-UV offset, embossing, hot foil stamping, screen printing, letterpress. The macro-porous surface works best when using semi-oxidative drying inks. Fedrigoni Arena<sup>®</sup> Natural Bulk has good chromatic and tone performance.

Varnishing and plastic laminating must be assessed in advance. Varnishing applied with an offset machine is almost fully absorbed and therefore does not improve gloss or protection. Screenprinting varnishing achieves better results, although it's often necessary to

The surface roughness, typical of uncoated papers, may give rise to micro defects with plastic laminating caused by incomplete adhesion of the film to the paper. Good results are achieved with major processing operations such as cutting, die-cutting, scoring, folding and gluing.

perform two runs to achieve best results.

printing suggestions

converting suggestions

applications

## Fedrigoni Arena® White Rough

**description** Wood-free uncoated papers and boards E.C.F. with FSC<sup>®</sup> certification. Available in the new warm "White" shade. Excellent look-through and cleanliness make this paper ideal for any graphic project. Rational yet elegant, good for texts, pictures, packaging and illustrations, it works with any printing and post-printing process and performs well with any binding and folding technique.

size	grain	subst	ance			
64x90	LG	90	120	170	300	
72x102	LG	90	120	140	170	300

technical features ref. standard/instrument unit of measure

range

substance	bulk	opacity	roughness	brightness
ISO 536	ISO 534	ISO 2471	ISO 8791-2	ISO 2470
g/m²	cm <sup>3</sup> /g	%	ml/min	%
90 ± 3%	1,35	90 ± 2	600 ± 20%	102% ± 2
120 ± 3%	1,35	92 ± 2	700 ± 20%	102% ± 2
140 ± 3%	1,35	95 ± 2	800 ± 20%	102% ± 2
170 ± 5%	1,38	96 ± 2	900 ± 20%	102% ± 2
300 ± 5%	1,4	_	1200 ± 20%	102% ± 2

Relative Humidity 50% ± 5 ref. TAPPI 502-98

ecological features









notes

The product is completely biodegradable and recyclable. Special runs available upon request.

The Company reserves the right to modify the technological features of the product in relation to market requirements.

UNI EN ISO 9001:2008 - CQ 539 UNI EN ISO 14001:2004 - CQ 7847 BSI - OHSAS 18001:2007 - CQ 15229



Product Data Sheet ARE/1Q9 Update 08/2019 Rev. n° 01 Fedrigoni Arena<sup>®</sup> White Rough is excellent for de luxe pubblications, diaries, note-books, boxes, greeting cards and announcements, paper binding, envelopes, calendars, catalogues and letterheads.

Fedrigoni Arena<sup>®</sup> White Rough can be used without problems with the main printing processes: traditional and UV or H-UV offset, embossing, hot foil stamping, screen printing, letterpress. The macro-porous surface works best when using semi-oxidative drying inks. Printing densities, dot gain and printing contrast are at the highest performance levels obtainable from uncoated papers.

Varnishing and plastic laminating must be assessed in advance. Varnishing applied with an offset machine is almost fully absorbed and therefore does not improve gloss or protection. Screenprinting varnishing achieves better results, although it's often necessary to perform two runs to achieve best results. The surface roughness, typical of uncoated papers, may give rise to micro defects with plastic laminating caused by incomplete adhesion of the film to the paper. Good results are achieved with major processing operations such as cutting, die-cutting, scoring, folding and gluing. printing suggestions

applications

converting suggestions

## FEDRIGONI ARENA® EXTRA WHITE ROUGH

**description** Wood-free uncoated papers and boards E.C.F. with FSC<sup>®</sup> certification. Available in the cool new "Extra White" shade. Excellent look-through and cleanliness make this paper ideal for any graphic project. Rational yet elegant, good for texts, pictures, packaging and illustrations, it works with any printing and post-printing process and performs well with any binding and folding technique.

size	grain	subst	ance			
64x90	LG	90	120	170	300	
90x64	SG	90	120			
72x102	LG	90	120	140	170	300
102x72	SG	90	120	140	170	300

technical features ref. standard/instrument unit of measure

range

substance	bulk	opacity	roughness	brightness
ISO 536	ISO 534	ISO 2471	ISO 8791-2	ISO 2470
g/m²	cm <sup>3</sup> /g	%	ml/min	%
		1		
90 ± 3%	1,35	92 ± 2	600 ± 20%	110% ± 2
120 ± 3%	1,35	95,5 ± 2	700 ± 20%	110% ± 2
140 ± 3%	1,35	97 ± 2	800 ± 20%	110% ± 2
170 ± 5%	1,38	98 ± 2	900 ± 20%	110% ± 2
300 ± 5%	1,4	—	1200 ± 20%	110% ± 2

Relative Humidity 50% ± 5 ref. TAPPI 502-98

ecological features









notes

The product is completely biodegradable and recyclable. Special runs available upon request.

The Company reserves the right to modify the technological features of the product in relation to market requirements.

UNI EN ISO 9001:2008 - CQ 539 UNI EN ISO 14001:2004 - CQ 7847 BSI - OHSAS 18001:2007 - CQ 15229



Product Data Sheet ARE/1Q4 Update 08/2019 Rev. n° 01 Fedrigoni Arena<sup>®</sup> Extra White Rough is excellent for de luxe pubblications, diaries, note-books, boxes, greeting cards and announcements, paper binding, envelopes, calendars, catalogues and letterheads.

Fedrigoni Arena<sup>®</sup> Extra White Rough can be used without problems with the main printing processes: traditional and UV or H-UV offset, embossing, hot foil stamping, screen printing, letterpress. The macro-porous surface works best when using semi-oxidative drying inks. Fedrigoni Arena<sup>®</sup> Extra White Rough has good chromatic and tone performance.

Varnishing and plastic laminating must be assessed in advance. Varnishing applied with an offset machine is almost fully absorbed and therefore does not improve gloss or protection. Screenprinting varnishing achieves better results, although it's often necessary to perform two runs to achieve best results. The surface roughness, typical of uncoated papers, may give rise to micro defects with plastic laminating caused by incomplete adhesion of the film to the paper.

Good results are achieved with major processing operations such as cutting, die-cutting, scoring, folding and gluing.

applications

printing suggestions

converting suggestions